



Never compromise on quality!

# LEVELMASTER AD-FLOOR PLUS

## High Performance, Flexible, Self-Levelling Compound



### Description

A protein free, latex modified, flexible, high performance cementitious floor levelling compound suitable for use at thicknesses from 3mm to 50mm (10 to 60mm bulked with 3mm granite chippings). AD-FLOOR PLUS conforms to EN13813 CT-C25-F6.

LEVELMASTER AD-FLOOR PLUS benefits:

- ◆ Flexible
- ◆ High early strength
- ◆ Suitable for application up to 50mm in one layer
- ◆ Pumpable
- ◆ Can be applied at 3 to 50mm thickness
- ◆ Low odour formulation

### Uses

LevelMaster **AD-FLOOR PLUS** is an ideal underlay for levelling most common internal subfloor prior to the installation of floor coverings such as ceramic floor tiles, carpet, vinyl and wood flooring (minimum levelling thickness 5mm). Suitable for use with underfloor heating. It also contains powdered latex eliminating the need for separate expensive latex liquids.

### Substrates

May be used over:

- Concrete and cement based substrates.
- Calcium sulphate (gypsum) screeds (sanded and vacuumed).
- Properly prepared old Ceramic tiles, natural stone, terrazzo.
- Properly prepared old water resistant adhesive residues.
- New mastic asphalt screeds.

### Preparation

Sub-floors should be clean, dry, structurally sound and free from grease, oil, paint, polish or other contaminants that may hinder adhesion. Any adhesive or paint residues must be mechanically removed back to a sound base, likewise all friable areas must be removed and the substrate repaired with a suitable repair compound as required.

- **All sub-floors** on or below ground level should have an effective damp proof membrane and for subsequent laying of flexible floorcoverings or timber should have a moisture content of 75% RH or below. For moisture levels above 75% RH, a surface damp proof membrane should be applied. Contact Technical Services.
- **Gypsum screeds** should always be free from

moisture. Do not use surface damp proof membranes on gypsum substrates as a method of controlling moisture content.

- **Old ceramic tiles** should be thoroughly cleaned and abraded.

- **Old water-soluble adhesives**, should be removed completely and the surface then primed with PRIMER AND FLEXIBLE ADMIXTURE.

- **Old water-resistant adhesives** should be mechanically removed as far as possible and remaining residue firmly bonded.

Vacuum clean the surface before application of primer.

**ABSORBENT SURFACES** such as concrete and cement should be primed with a primer such as Bond It PRIMER AND FLEXIBLE ADMIXTURE.

**NON-ABSORBENT SURFACES** should be cleaned and primed with a suitable primer. Bond It EXTERIOR PREGRIT is also recommended for this purpose.

- Ceramic should be clean and free from grease before priming.
  - Water resistant adhesive residues should be removed as far as possible before priming.
  - New Sanded Mastic Asphalt should be vacuumed before priming.
  - Wooden floors should be over boarded with 15mm exterior grade plywood rigidly fixed with screws at 300mm centres. Prime as for absorbent surfaces.
  - Calcium Sulphate / gypsum screeds should be sanded and vacuumed before priming with 2 coats of Bond It Primer and Flexible Admixture and left to dry for 24 hours. If LevelMaster Ad Floor plus is to be used at thicknesses above 10mm over a gypsum screed (contact Technical Services).
- Note: Not suitable for use over old mastic screeds.

### Mixing

Use 3.6L of clean water for every 20Kg bag of LevelMaster **AD-FLOOR PLUS**. Slowly add the powder to the water whilst stirring with a suitable heavy duty slow speed drill or paddle. Stir for approximately 3 minutes until a homogenous lump free mix is formed. If **AD-**

**FLOOR PLUS** is extended with aggregate (aggregate is added last) for layer thicknesses of 10 – 60 mm: approx. 65% wt. clean silica sand (0.1 – 3.0 mm) or clean 3 mm granite chippings. Do not overwater! Foam while mixing, or settling of the sand aggregate while placing, indicates over-watering.

### Application

Pour the **AD-FLOOR PLUS** onto the prepared surface and trowel to a smooth finish. Even surfaces can be obtained using a pin leveller and in higher thicknesses a spiked roller is recommended, Do not mix more than can be laid in 20 minutes. Never add extra water to this product once it has started to set. For higher layer thicknesses contact with vertical surfaces should be avoided by using edging strip. Edge, interior and movement joints in the floor should not be covered by **AD-FLOOR PLUS** and should be closed with suitable measures. Do not use at temperatures below 5°C. LevelMaster **AD-FLOOR PLUS** will accept light foot traffic after approx 4 hours.

### Ready For Covering:

- 3 to 10mm thickness of Levelmaster **AD-FLOOR PLUS** can be covered with **FLEXIBLE** floor coverings after approx. 24 hours.
- Up to 50mm thickness over internal concrete and be covered with **CERAMIC TILES** after approx 4 hours.
- For non porous surfaces the following drying times are recommended before application of CERAMIC TILES
- Up to 10mm – 1 day
- 10-20mm approx. 3 days
- 20-30mm approx. 7 days
- 30-40mm approx. 10 days
- 40-50mm approx. 14 days

### Coverage

One 20Kg bag is sufficient to cover approximately 4m<sup>2</sup> at a thickness of 3mm.

### Cleaning

All tools and equipment should be cleaned in water. Cured material can only be removed by mechanical means.

### Storage Conditions

This product must be stored in unopened manufacturers bags away from extremes of temperature and in dry conditions. This product must be used within 6 months of manufacture, before the date shown on the bag.


### Disposal of Containers

Do not leave empty containers where residue could be harmful to children, animals or the environment. Remove any bags or material to a central disposal point in accordance with local regulations.

### Health & Safety

Please refer to separate material safety data sheet for full handling, use and storage instructions. Keep out of reach of children. It is the users responsibility to determine suitability for use. If in doubt contact our Technical Department for advice.

**Note: this information is for general guidance only, since site conditions and labour are beyond our control. It is recommended that users make their own tests to determine suitability.**

	
<b>BOND IT</b> G16 River Bank Way, Lowfields Business Park, Elland, West Yorkshire. HX5 9DN  13	
<b>EN13813 CT-C25-F6</b> Cementitious screed material for use internally in buildings	
<b>Reaction to Fire Class</b>	<b>A1</b>
<b>Release of Corrosive Substances</b>	<b>CT</b>
<b>Compressive Strength</b>	<b>C25</b>
<b>Flexural Strength</b>	<b>F6</b>

### Specification Summary

Flammability	Non Flammable
Appearance	Grey granular powder
Pot Life	20 minutes at 20°C
Light Foot Traffic	4 hours

### Container Sizes

<b>Code:</b>	BDH110
<b>Size:</b>	20Kg
<b>Barcode:</b>	5060021369888

*The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties rights and, if necessary clarifying the position. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the products for a particular purpose.*



Certificate Number: 6152  
ISO 9001  
ISO 14001



**BOND IT**  
Unit G16 River Bank Way, Lowfields Business Park,  
Elland, West Yorkshire HX5 9DN.  
Telephone: +44 (0)1422 315300 Fax +44 (0)1422 315310  
Email: sales@bond-it.co.uk Website: www.bond-it.co.uk



V2 16/11/15  
Supersedes V1 16/7/14